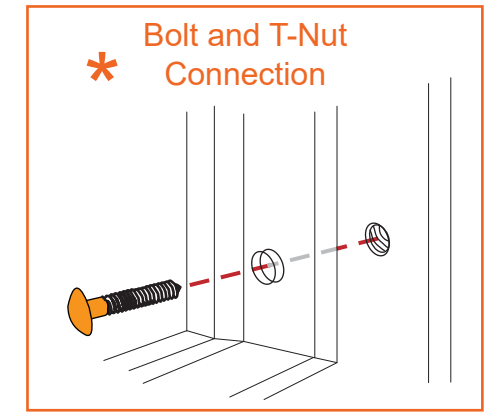
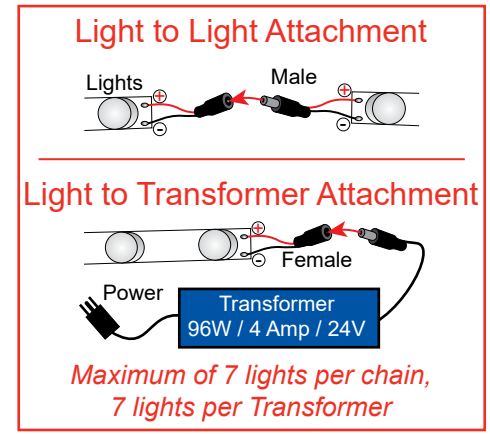
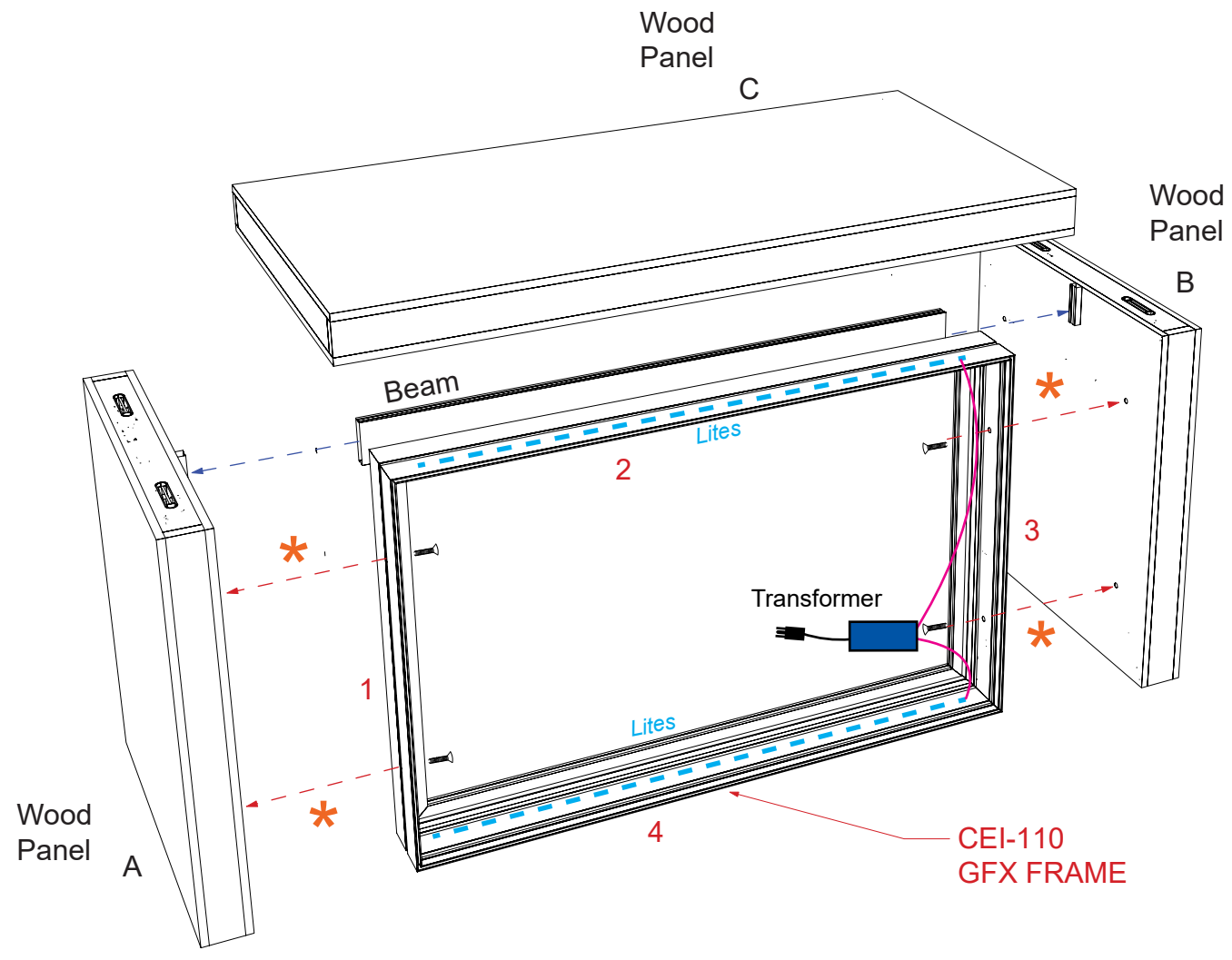
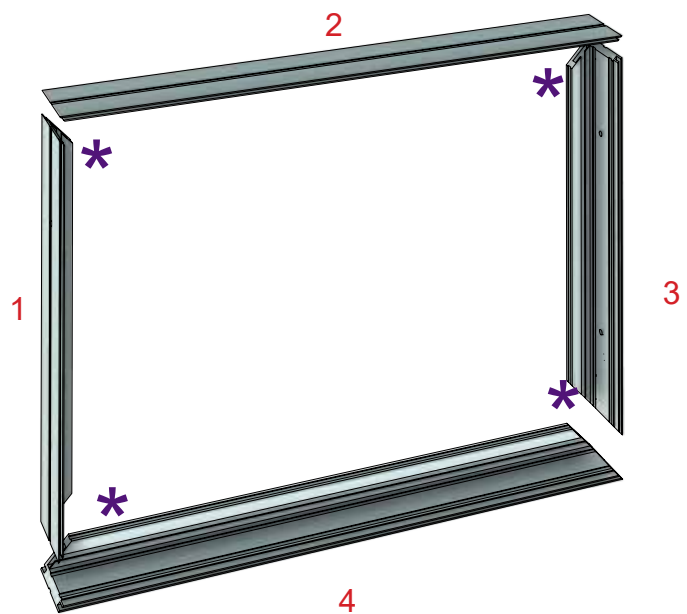
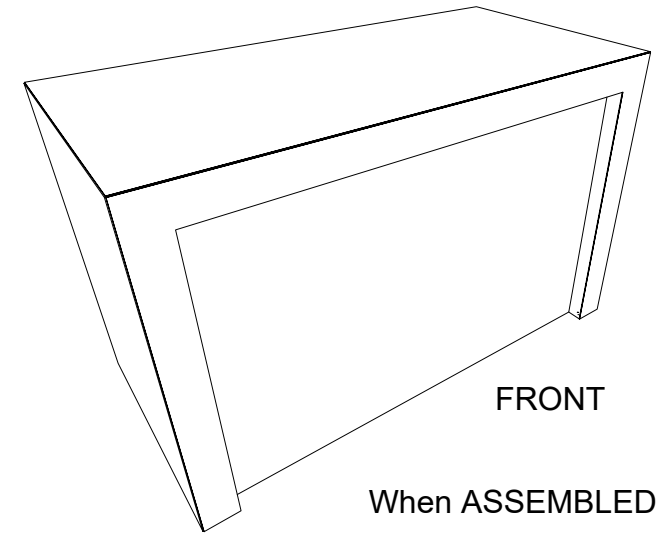


Item	Qty.	Description
1,3	4 as 1	(2) 25.750"H CEI110 Vertical Extrusion, Mitred
2.4	unit	(2) 40"L CEI110 Horizontal Extrusion, Mitred
Beam	1	(1) 39"L Z72 Horizontal Extrusion
A	1	Wood Panel End/Leg*
B	1	Wood Panel End/Leg*
C	1	Wood Panel Top (*May not be marked)

- Steps:
- 1) Attach horizontal Beam to channel in Panel Ends [A,B].
See [General SetUps Instruction](#) page. Secure locks into metal channels on Ends/Legs.
 - 2) Assemble CEI-110 Lite Box Frame [1,2,3,4] with tool-less [Corner Connectors](#).
See [CEI-110 and Wood Frame Assembly](#) page.
 - 3) Lift CEI-110 Assembled frame into alignment as shown between Panel Ends [A,B]. Attach thru metal frame using [Bolt to T-Nut](#) into the Wood Panels.
 - 4) Attach Wood Panel Top/Counter [C] to vertical Panel Ends [A,B], using cam locks. See [CEI-110 and Wood Frame Assembly](#) page.
 - 5) Connect lites to power supply and power source.
 - 6) Place SEG GFX into CEI-110 Frame.



General Setup Instructions

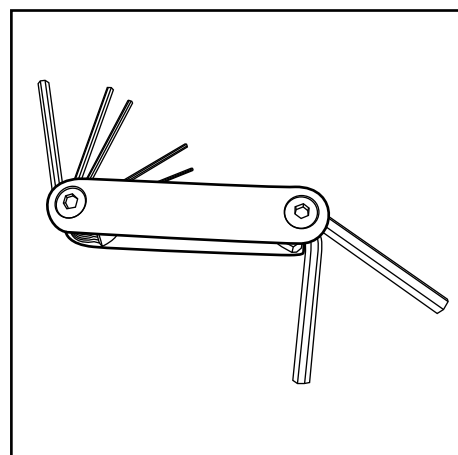
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

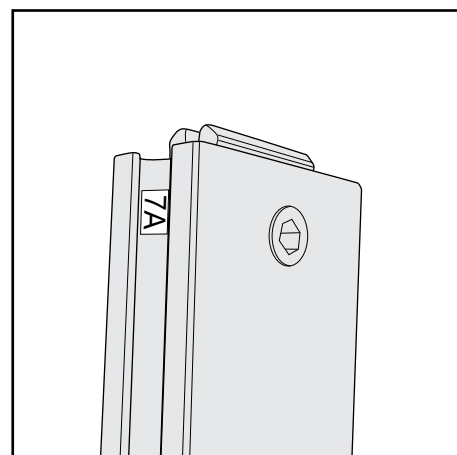
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

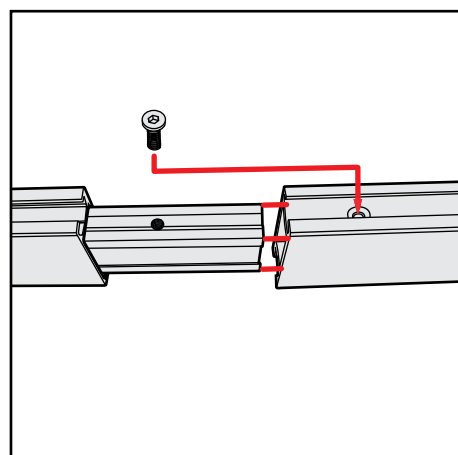
- For loss prevention, tighten all set screws and locks during disassembly.



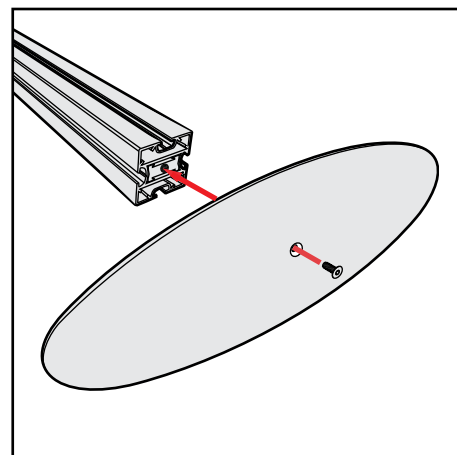
Hex Tool - Essential for Assembly



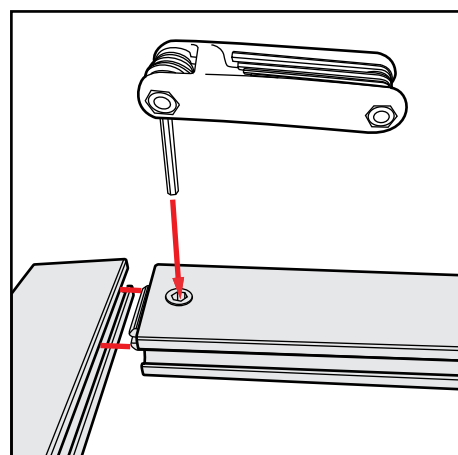
Part Identification - Numbering



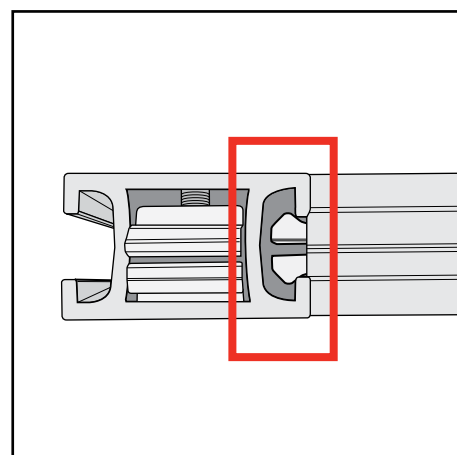
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING

DO NOT USE POWER TOOLS

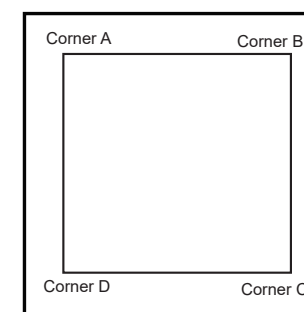


LADDERS OR LIFTS
MAY BE REQUIRED

ALL CONNECTIONS MUST
BE TIGHTLY SECURED



SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

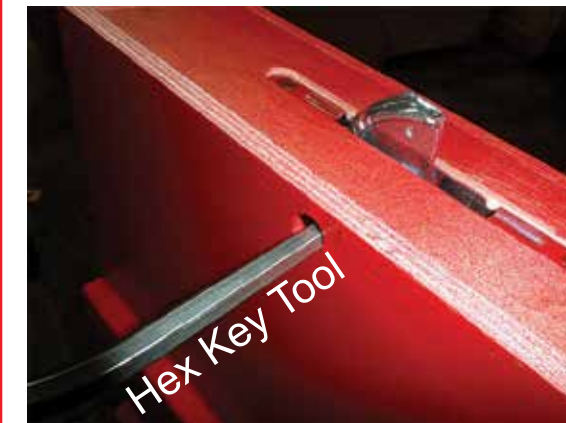
Wood Panel Cam Lock Connections

* Horizontal Custom Cam Lock Attachment



Place hex tool in hole on side of panel and rotate to activate lock and attach panels together.

* Vertical Custom Cam Lock Attachment



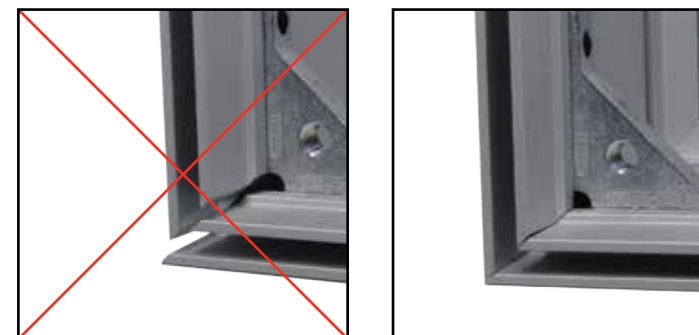
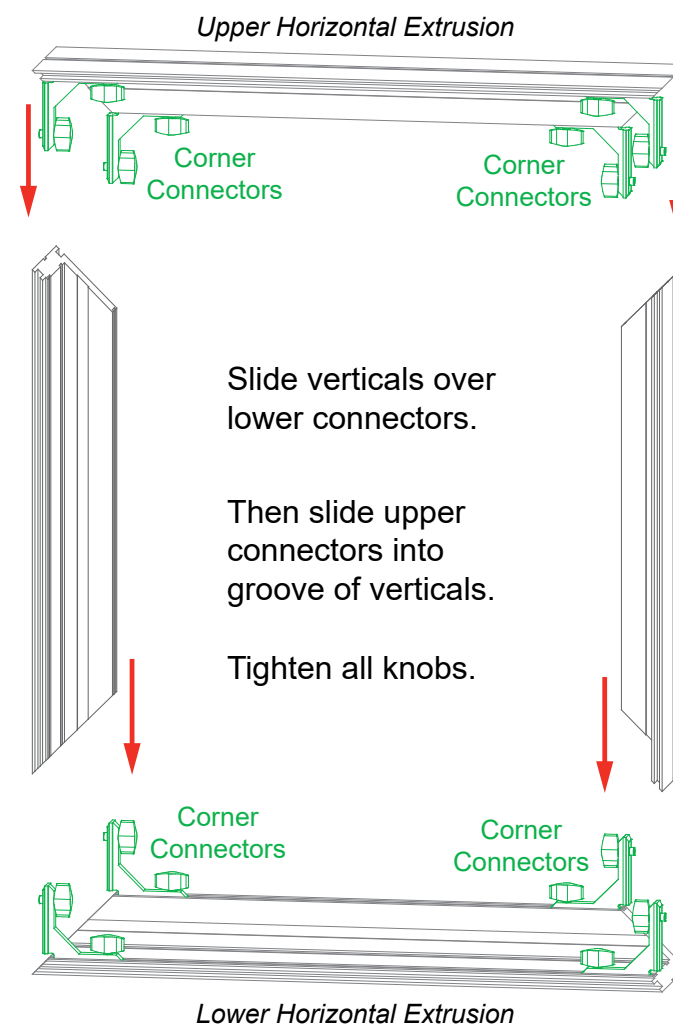
Place hex tool in hole on side of panel and rotate to activate lock and attach panels together.

Corner Connection

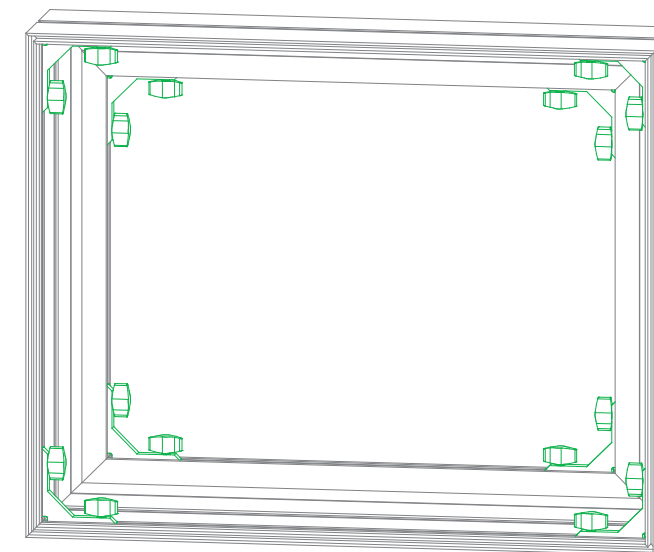
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

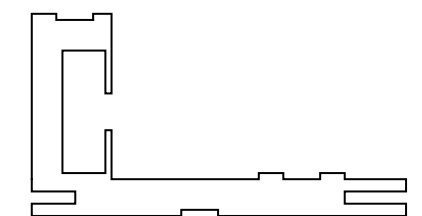
- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



Adjust connectors if necessary to prevent gaps in connection.



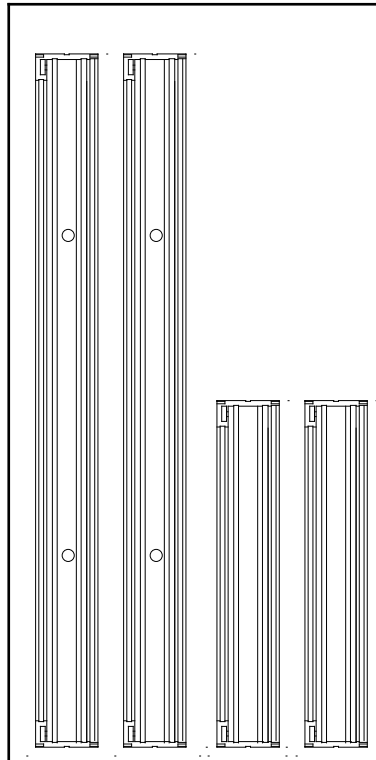
COMPLETED ASSEMBLY



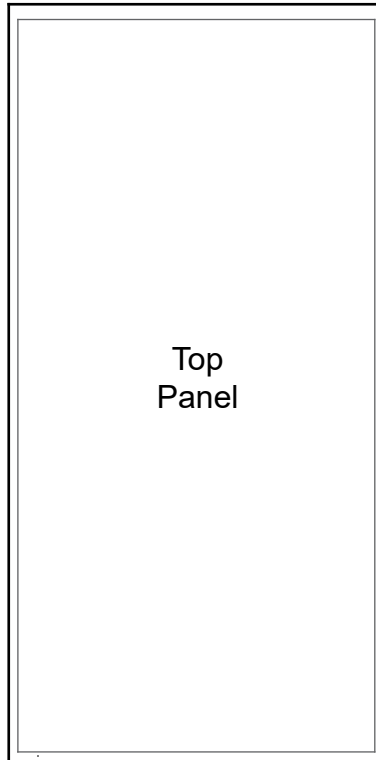
CEI110 Profile

All knobs must be tightened securely to ensure a proper connection.

Top View of Each Level



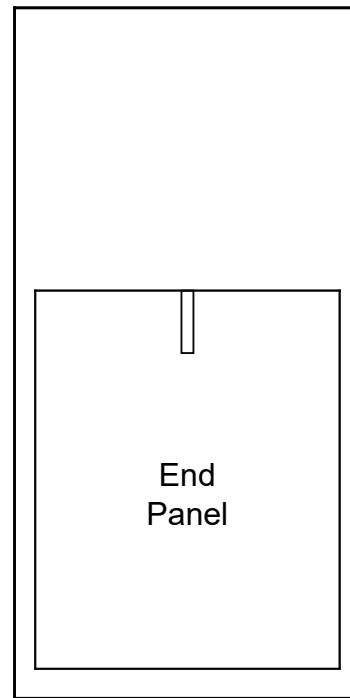
Level 1
Bottom



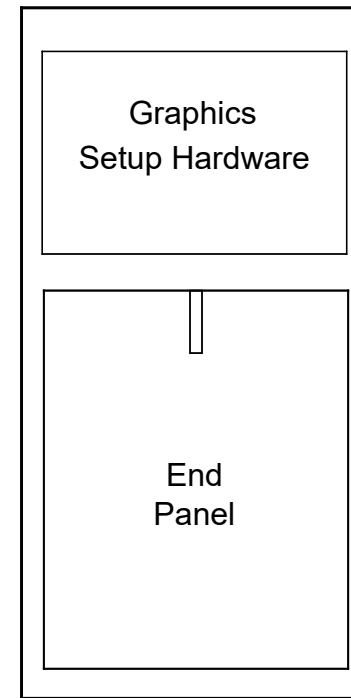
Level 2
Top

Top
Panel

Top View of Each Level



Level 1
(Bottom level)



Level 2