



General Setup Instructions

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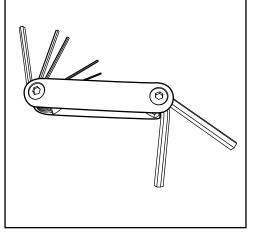
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

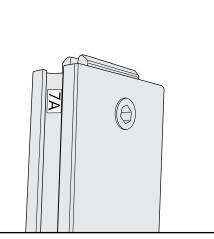
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.

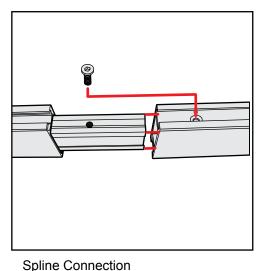


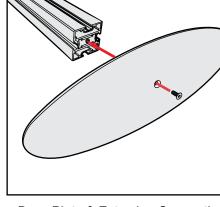
Hex Tool - Essential for Assembly



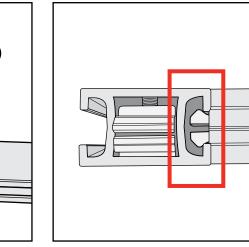


Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED

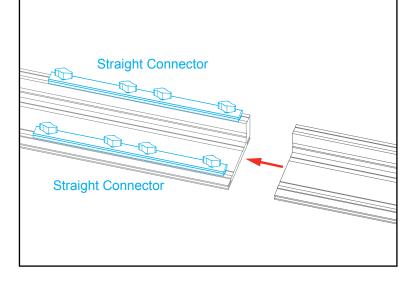


Straight Connection

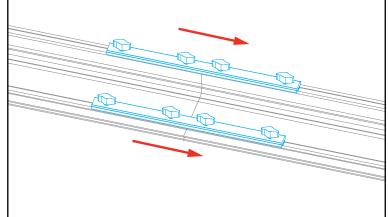
When assembling frame, first attach all straight connectors, then attach corner connectors.

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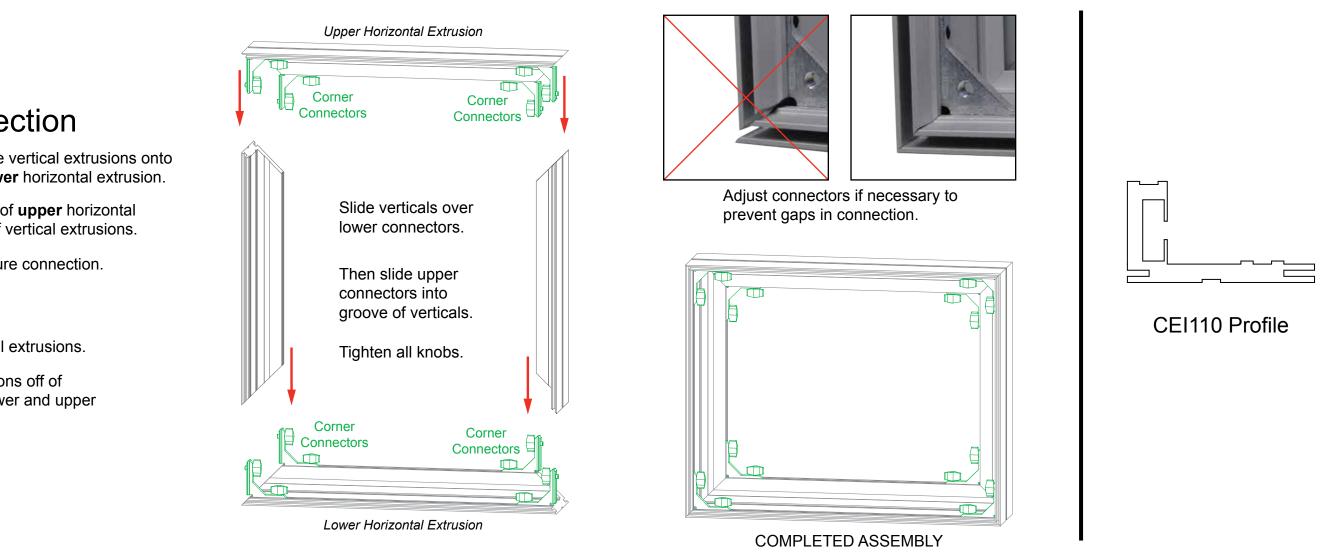
- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.



All knobs must be tightened securely to ensure a proper connection.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.

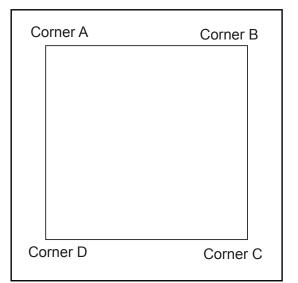
Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

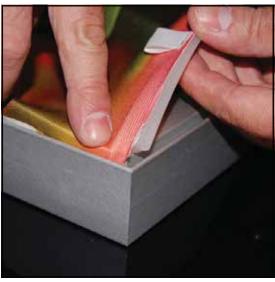


Order #XXXXX SEG Installation



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It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



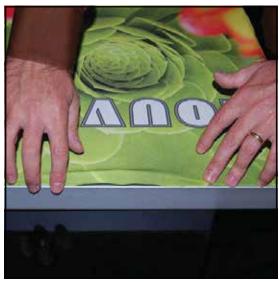
Step 1

Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.





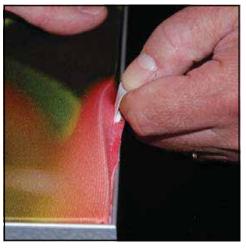
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3

Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



CRATE PACKING

Crate 1 of 1



Order #XXXXX Middle Frame Assembly

Qty. Description Item 87"h CEI110 Vertical Extrusion 1 1 2 87"h CEI110 Vertical Extrusion 1 3 28"w CEI110 Horizontal Extrusion 1 74"w CEI110 Horizontal Extrusion 1 4 5 1 28"w CEI110 Horizontal Extrusion 28"w CEI110 Horizontal Extrusion 6 1 74"w CEI110 Horizontal Extrusion 7 1 28"w CEI110 Horizontal Extrusion 8 1 9 83.353"h Z45 Vertical Extrusion 1 10 1 86.252"h GS300 Vertical Extrusion 11 32" GS300 angled Extrusion 1 12 32" GS300 angled Extrusion 1 6" x 22" Base Plate 13 3

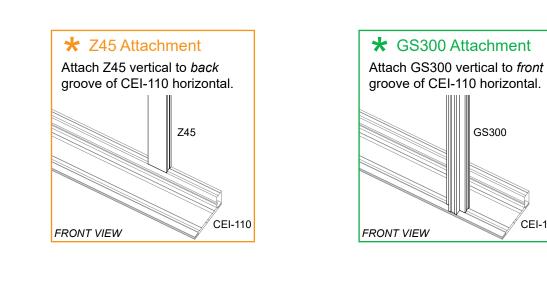
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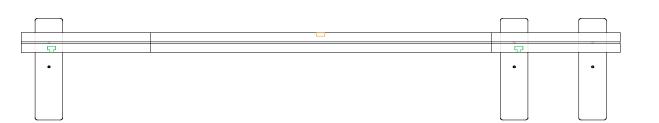
Steps:

CEI-110

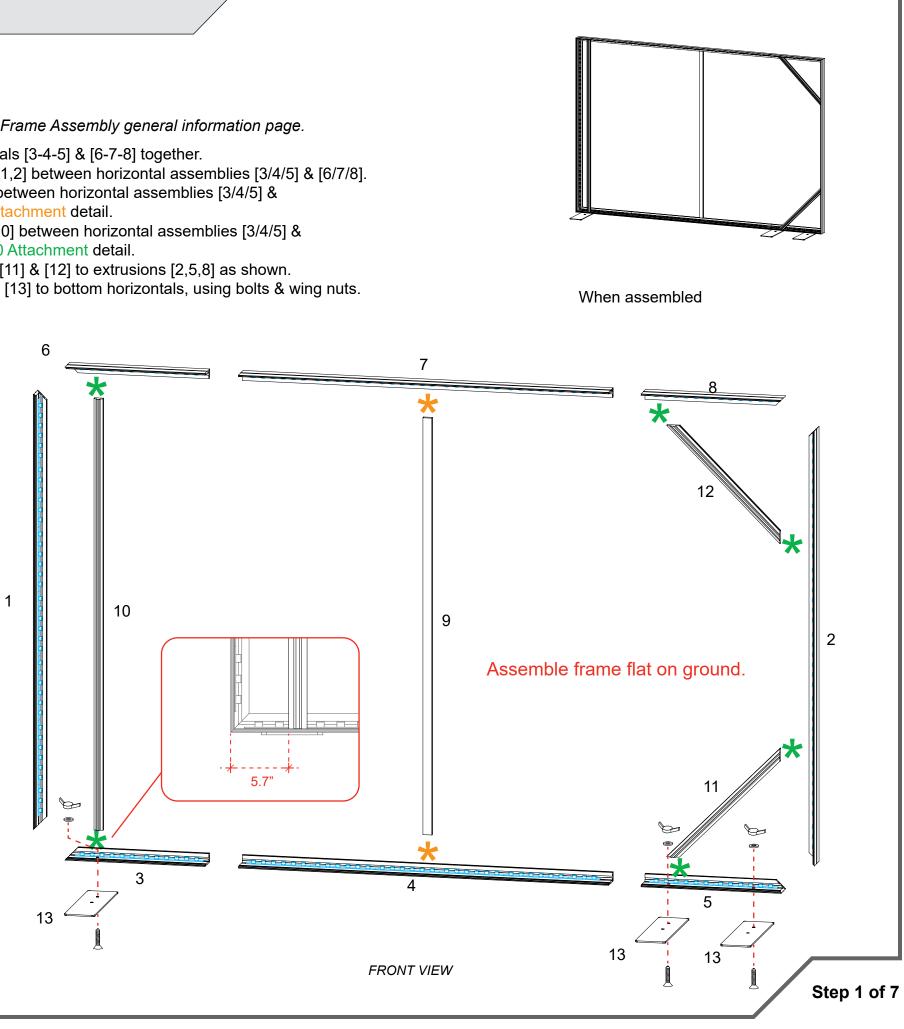
Refer to the CEI-110 Frame Assembly general information page.

- 1) Assemble horizontals [3-4-5] & [6-7-8] together.
- 2) Connect verticals [1,2] between horizontal assemblies [3/4/5] & [6/7/8].
- 3) Attach vertical [9] between horizontal assemblies [3/4/5] & [6/7/8]. See Z45 Attachment detail.
- 4) Connect vertical [10] between horizontal assemblies [3/4/5] & [6/7/8]. See GS300 Attachment detail.
- 5) Attach horizontals [11] & [12] to extrusions [2,5,8] as shown.
- 6) Install Base Plates [13] to bottom horizontals, using bolts & wing nuts.



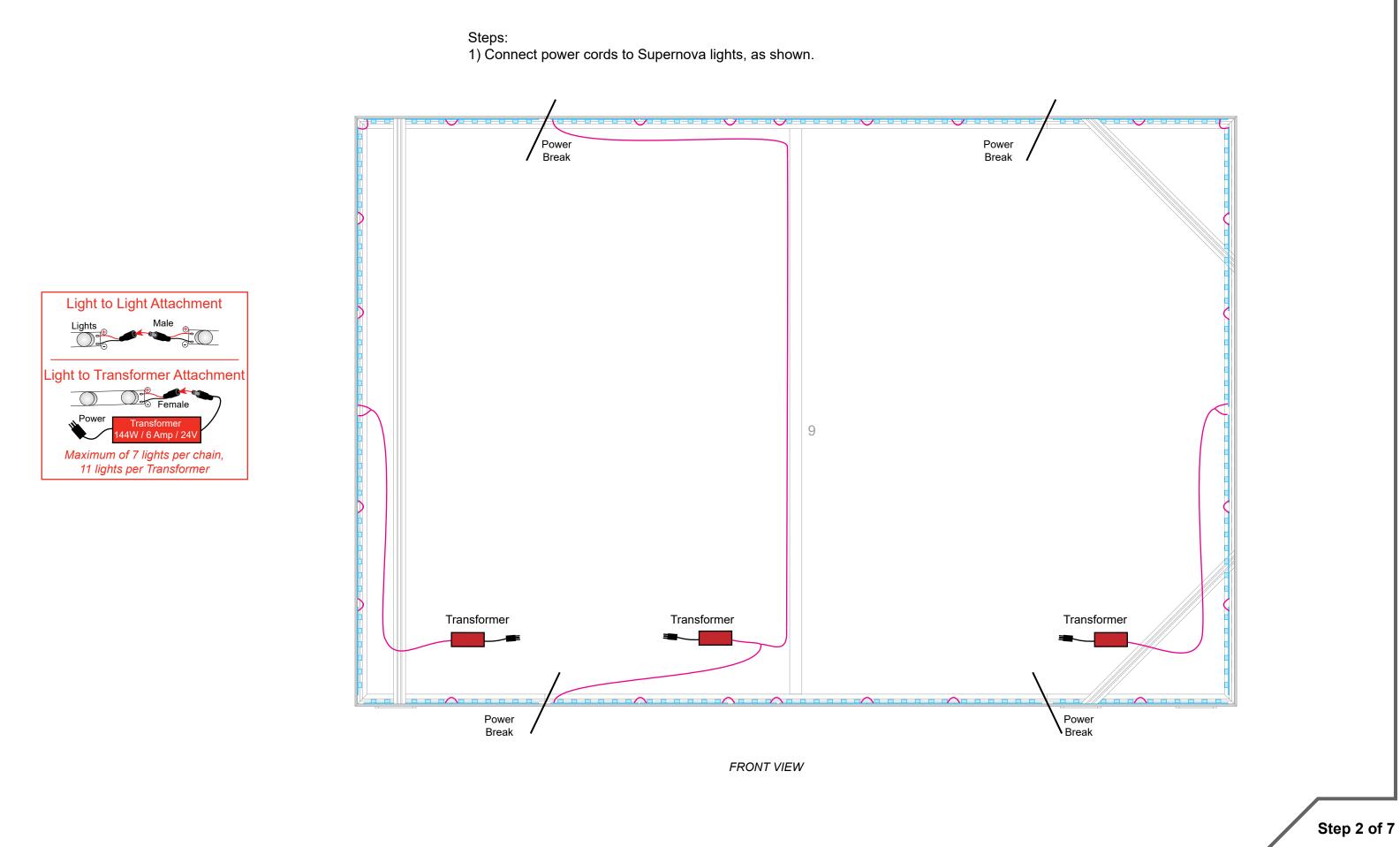


TOP VIEW





Order #XXXXX Lightbox Wiring





Order #XXXXX Left Frame Assembly

- Qty. Description Item
- 90"h CEI110 Vertical Extrusion 1 1
- 2 1 51.962" CEI110 angled Extrusion
- 3 51.962" CEI110 angled Extrusion 1
- 73.019"w CEI110 Horizontal Extrusion 4 1

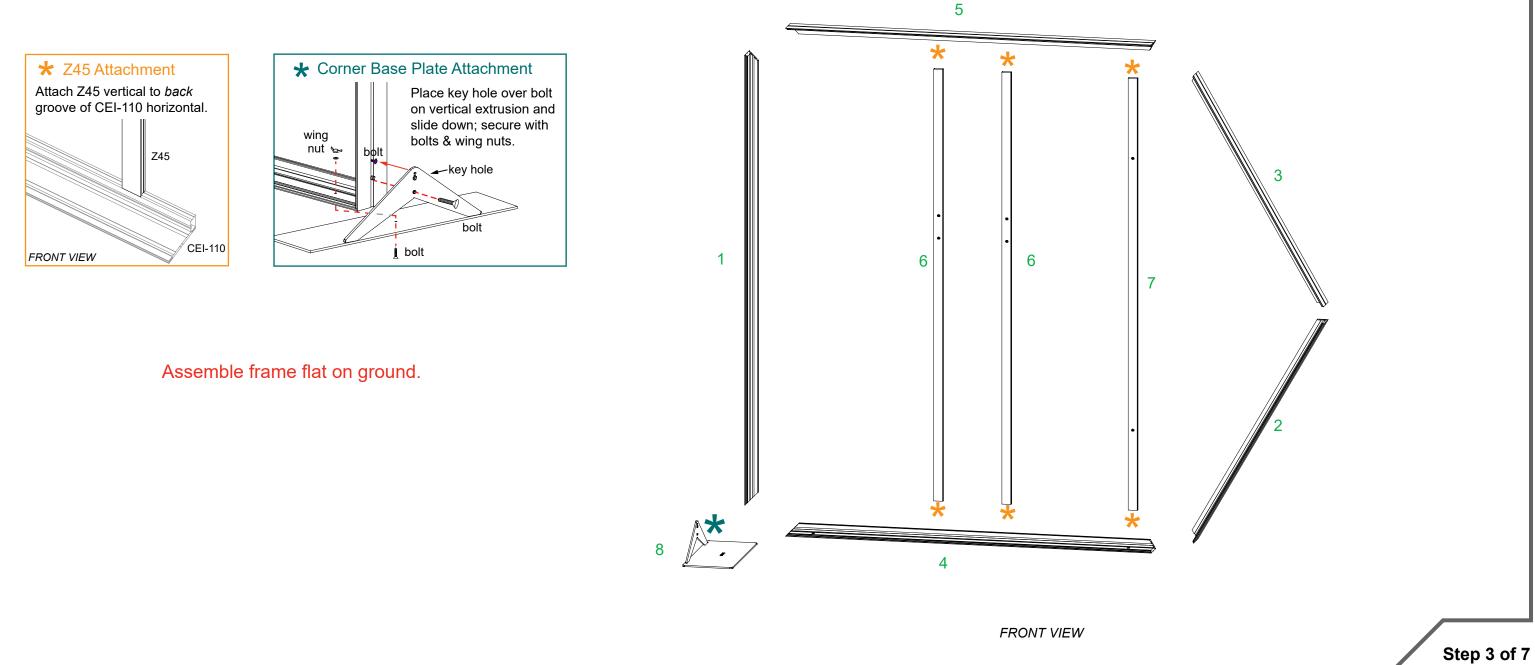
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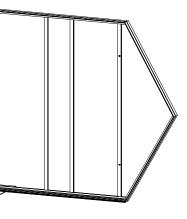
- 5 1 73.019"w CEI110 Horizontal Extrusion
- 6 86.353"h Z45 Vertical Extrusion 2
- 7 86.353"h Z45 Vertical Extrusion 1
- 8 Corner Base Plate 1

Steps:

Refer to the CEI-110 Frame Assembly general information page.

- 1) Assemble angled extrusions [2-3] together using custom angle corner connector.
- 2) Attach verticals [1], [2/3] between horizontals [4,5].
- 3) Connect verticals [6,7] between horizontals [4,5]. See Z45 Attachment detail.
- 4) Attach Corner Base Plate to extrusions [1,4] as shown. See Corner Base Plate Attachment detail.





When assembled



Order #XXXXX Right Frame Assembly

- Item Qty. Description
- 1 1 51.962" CEI110 angled Extrusion
- 2 1 51.962" CEI110 angled Extrusion
- 3 1 51.962" CEI110 angled Extrusion
- 4 1 51.962" CEI110 angled Extrusion
- 5 1 31.019"w CEI110 Horizontal Extrusion

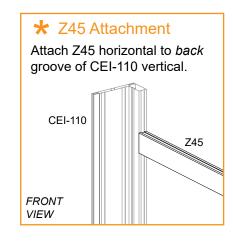
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- 6 2 31.019"w CEI110 Horizontal Extrusion
- 7 1 23.217" Z45 angled Extrusion
- 8 1 23.217" Z45 angled Extrusion

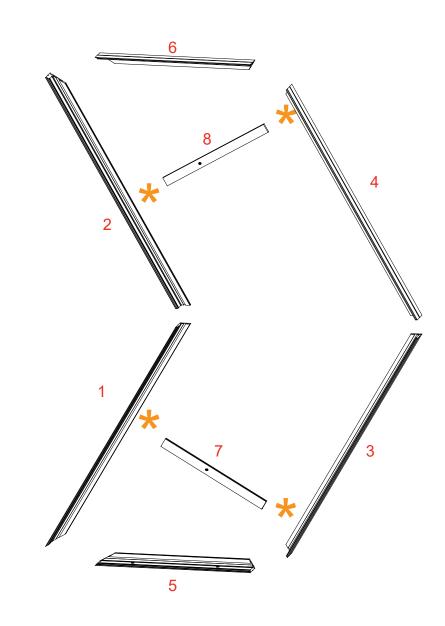
Steps:

Refer to the CEI-110 Frame Assembly general information page.

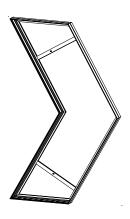
- 1) Assemble angled extrusions [1-2], [3-4] together using custom angle corner connector.
- 2) Attach angled assemblies [1/2], [3/4] between horizontals [5,6].
- 3) Connect extrusions [7,8] between extrusion assemblies [1/2], [3/4]. See Z45 Attachment detail.



Assemble frame flat on ground.



FRONT VIEW



When assembled

Step 4 of 7

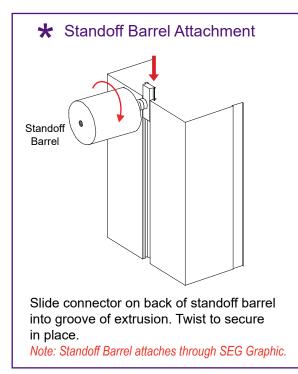


Order #XXXXX Frames Connection

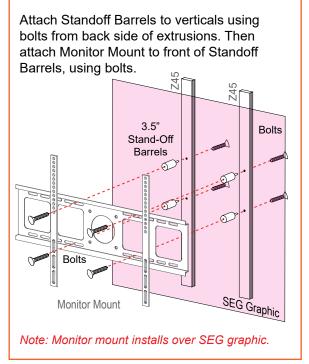
- Qty. Item Description
- 2 1" Standoff Barrel w/ V20

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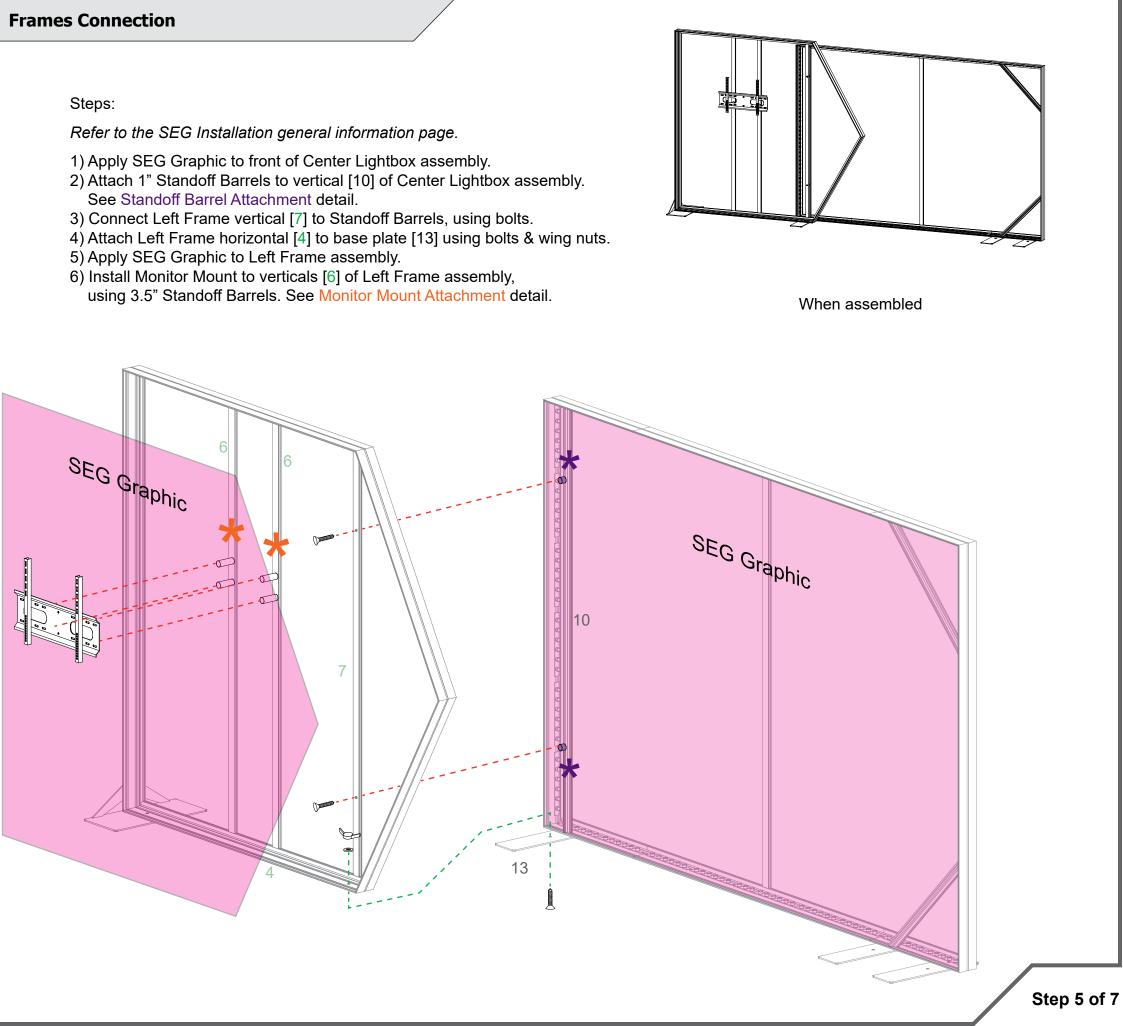
3.5" Standoff Barrel 4



★ Monitor Mount Attachment

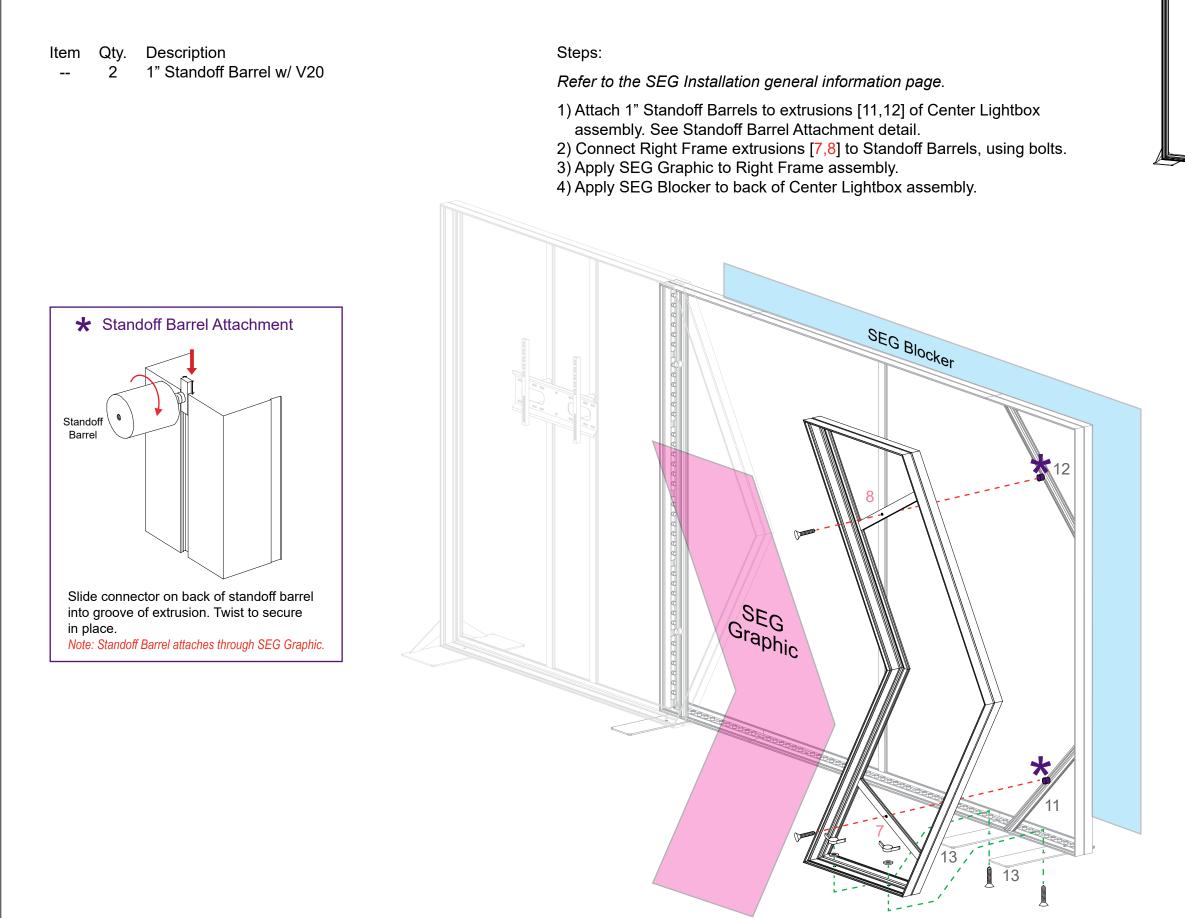


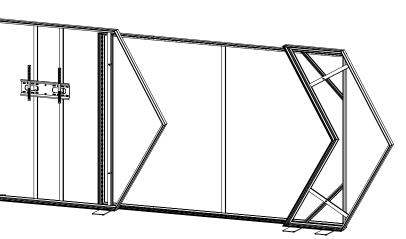
- See Standoff Barrel Attachment detail.





Order #XXXXX Frames Connection (cont'd)





When assembled





Order #XXXXX MOD-1589 Reception Counter

